



# Price List for Paid Measurement

Measurement type	Overhead hourly rate	Note
Normal measurement	26.000 HUF or 65 EUR	We start measuring the part in 5 working days from receipt of the purchase order.
Urgent measurement	39.000 HUF or 98 EUR	We start measuring the part in 1 working day from receipt of the purchase order.

Devices available for the measurements:		
Designation of device	Measurement range	Measurement accuracy
2D altitude gauge	0-600 mm (expandable for 977 mm)	1,1 $\mu\text{m}$ + 0,6L/600
3D measuring machine	1000x1000x800mm	3,0 $\mu\text{m}$ + L/250
Contour measuring device	bench:700x550mm measuring length: 120mm	0,2 $\mu\text{m}$
Optical measuring machine	650x680x400mm	3,5 $\mu\text{m}$ + L/200
Measuring projector	250x100mm	10 $\mu\text{m}$
Bench comparator (radial torsion measurement)	500mm	-
Surface-roughness tester	Ra, Rz, Rzmax	-
Universal length measuring machine	0- 600 mm / 0,0001 $\mu\text{m}$	U=0,18 $\mu\text{m}$ * (L/1200)
Slide gauge	0-200mm	10 $\div$ 20 $\mu\text{m}$
Slide gauge	200-800mm	20 $\div$ 150 $\mu\text{m}$
external micrometer	0-100mm	2 $\div$ 5 $\mu\text{m}$
external micrometer	100-300mm	4 $\div$ 8 $\mu\text{m}$
hole micrometer	6-175mm	3 $\div$ 10 $\mu\text{m}$
Dial gauge	0-10mm	1 $\mu\text{m}$
Plug gauges	$\varnothing$ 1-25mm	-
Ring gauges	$\varnothing$ 6-94mm	-
Thread plug gages	Metric, UNC,UNF	-
Thread ring gages	Metric, UNC,UNF	-

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